



## Leakage control station

for water-heater cap

● Mechanical engineering

● Realizations

● Cabling

● Machines

This stand-alone station is used to check the **tightness of the welds** of the tappings of a domed bottom of a water heater tank.

The test will be carried out initially at 1 bar and then at 3 bars.

The station is composed of a **manually rotating** installation and a **pneumatic plater arm** which acts as a plug and an inflation port.

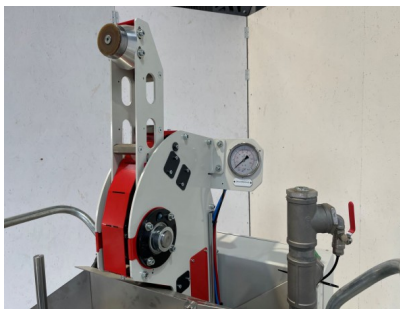
The operator's safety is ensured by a **two-handed button** box.

A manual nozzle allows the operator to spray soapy water. To check if there are bubbles, if so this means there is a leak.

A retention tank collects the soapy water. As an HMI, the operator has a button box.

SPECIFICATIONS :

- Cap end  $\varnothing$  350 to  $\varnothing$ 790 mm
- Control pressure 1 bar - 3 bars.



Reference : 3789

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**CEREST**

20 Rue des Frères Lumière  
68000 Colmar - FRANCE



**EMAIL**

cerest@cerest.com



**PHONE**

+33 (0)3.89.21.02.56



**INTERNET**

www.cerest.com